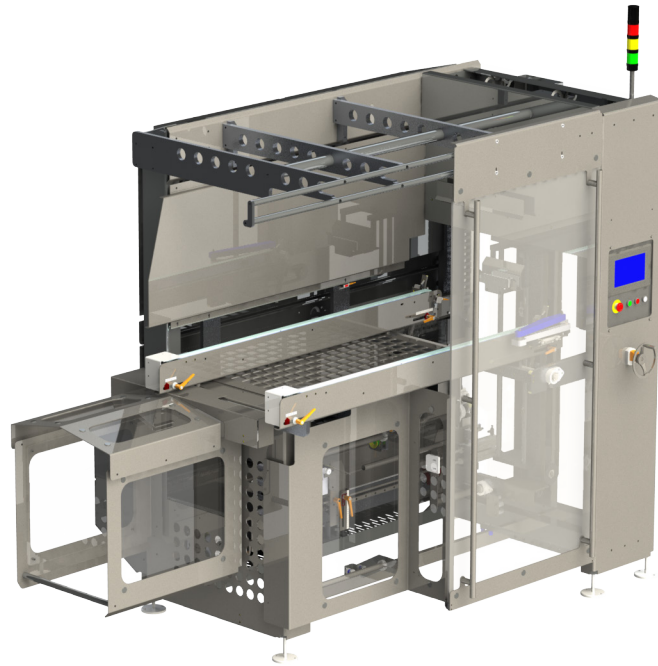




CELEBRATING  
**30 YEARS**  
1989-2019



## CASE FORMER

Our new “Clean” designs are not only suitable for wet environments but more importantly, were designed from the ground up to meet strict sanitary specifications. Our products are manufactured by a team of individuals specifically trained and familiar with food safety requirements including HACCP, AMI, 3A and others.

Our F16-T Case Former, compact in size, will automatically index in a Case Blank, confirm case integrity, positively fold all four bottom flaps and seal with pressure sensitive tape at rates up to 16 cases per minute.



Also available with Hot Melt Glue Closure

**COMPACT DESIGN CASE FORMER**  
**SANITARY DESIGN**  
**SMALL FOOTPRINT**



CELEBRATING  
**30 YEARS**  
 1989 - 2019



## F16-T FULLY AUTOMATIC CASE FORMER

### FEATURES

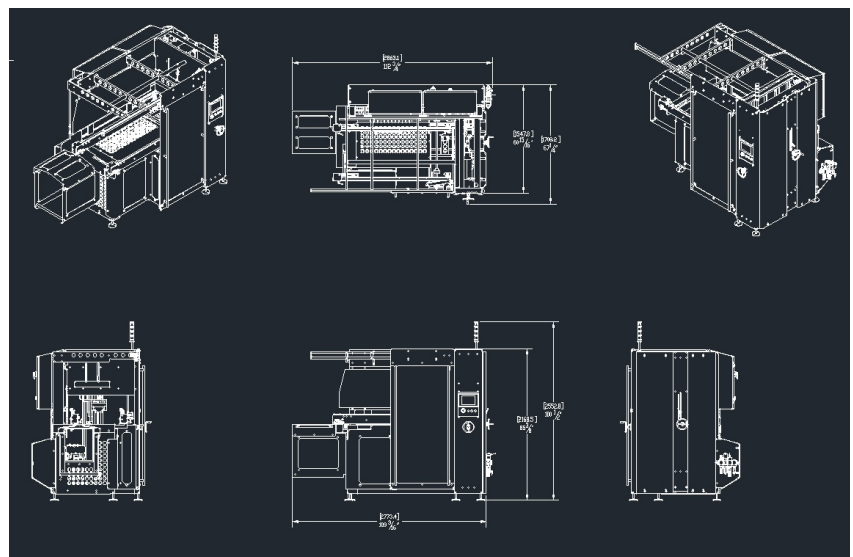
- Stainless Steel Open Form Frame
- Easy Clean wash down design
- Centralized electrical and pneumatics
- Tape or Hot Melt Glue System Optional
- European Cantilevered ergonomics for separation of operator and maintenance access
- Reduced wear points extend run times between maintenance intervals
- Inline pass through product conveyor location improves line efficiencies
- Walk-in “no-guide” magazine facilitates Case blank replenishment
- Self-evident, quick lock adjustment points improve repeatability and speed of case size change overs
- Throughput speed optimizing system
- No tab Case blank separation
- Case blank “Integrity Test” station ensures case quality prior to forming
- Positive 2 side case opening vacuum shuttle
- Servo shuttle control
- Adjustable case squaring
- Adjustable for corrugated wall thickness
- Active 4 flap folding
- Full perimeter guarding package - including PSR approvals
- Extended run time Case blank magazine option
- Tool free Tape Head removal for tape roll changes
- PrimeLoc™ 2” Stainless Steel Tape Head
- Allen-Bradley PLC / HMI / Servo Control
- Festo Pneumatics

### SPECIFICATIONS

Case Size Range	L10” W6” D4” (minimum) / L18” W12” D8” (maximum) - extended range package available
Machine Dimensions	L69” W55” D81”
Outfeed Height	D20” (minimum) / D24” (maximum)
Speed	Up to 16 case / min.
Controls	Allen-Bradley
Pneumatics	Festo
Servo	Allen-Bradley
Voltage	480VAC, 3Ph + Others
Frame	Stainless Steel Open Form
Sub-assemblies	Stainless Steel, UHMW Plastics and Anodized Aluminum
Fasteners	Stainless Steel



**Allen-Bradley**  
 by ROCKWELL AUTOMATION



BlueWater Automation, an MD Packaging Company

141 Reach Street Unit #5A, Uxbridge, ON L9P 1L3

416-291-9229 • INFO@BLUEWATERAUTOMATION.COM • WWW.BLUEWATERAUTOMATION.COM